

ROBESON SEWING MACHINE COMPANY

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SPECIAL OFFERING ON REBUILT



● SPECIFICATIONS

Sewing speed	Normal 2,000 s.p.m. (max. 2,200 s.p.m.)
Number of stitches	Standrd. 18 stitches for C shaped seam
Sewing size	Max. 4.5 mm (length) x 4.5 mm (width)
Lift of the button clamp	Max. 11 mm
Feed mechanism	Controlled dy cloth feed cam
Needle bar stroke	45.7 mm
Thread take-up	Link type thread take-up
Needle	Standard DP x 17 #14 (#11 - #16)
Thread	Cotton thread #30 - #80 Spun thread #30 - #80
Shuttle hook	Semi-rotary shuttle hook
Applicable buttons	Type : Round-shaped, flat buttons (2-holed, 4-holed)
	Size $\phi 9$ to $\phi 20$ mm For small buttons : $\phi 10$ to $\phi 15$ mm For medium buttons : $\phi 12$ to $\phi 18$ mm (A machine for sewing buttons smaller than $\phi 10$ mm or larger than $\phi 18$ mm is made to order.)
	Thickness : 1.8 to 3.5 mm
Machine cycle time	1.4 sec./pc. (to sew a 4-holed button with 18 stitches and without cross-over stitch)
Button supply	Vibrator ball system
Button feeding method	Horizontal forced feed
Button feeding mode	Automatic feeding mode/Independent mode/Small-lot mode
Seam without cross-over stitch	Changeable using a switch
Power requirements/power consumption	Single-phase, 3-phase, 300W
Weight	80 kg